

Date: Monday, 19/01/2009 2:07:49 PM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : WINDOW SEAL
Job Number : 44916	
Estimate Number : 13713	
P.O. Number :	Part Number : D38021
This Issue : 19/01/2009 S.O. No. :	Drawing Number : D3802 REVB PRELIM
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision : PRELIM
Previous Run : 44630	Material :
Written By :	Due Date : 30/01/2009 Qty: 50 Um: Each
Checked & Approved By : <u>JUD 09.01.20</u>	
Comment : Est Rev:A 09-01-12 rev.b as per dwg DD verified by:ec	



Additional Product

PRELIMINARY ISSUE

Job Number:



09.01.21 PER ENW# 09-502P

Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	PG	PURCHASING
-----	----	------------



Comment: Issue P/O: 8012
 Purchase Part Number: 93695K88
 Supplier: Mc MASTER-CARR
 Certificate of conformity is required

C209/01/21 50 ft.

2.0	D38021 - 93695K88	Window Seal
-----	-------------------	-------------

Mon 01/21



Comment: Qty.: 1.0000 Each(s)/Unit Total : 50.0000 Each(s)
 Window Seal

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1
 Receive & Inspect For Transit Damage
 Ensure material certification is attached

C209/01/22 (50)

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------



Comment: DIMENSIONAL CHECK
 Ensure Material certification comply to Dwg D3781

ENGINEERING APPROVAL

209.01.23

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: _____

5408

MUF 09-1-23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 19/01/2009 2:07:50 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WINDOW SEAL

Job Number: 44916

Part Number: D38021

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/06/08 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 09-01-26

POSITIVE RECALL

EFFECTIVE 09-01-20 AUTH U

RELEASED DATE 09.06.05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



Purchase Order
PO00008012

Page 1 of 2

200 Aurora Industrial Pkwy
Aurora, OH 44202-8087
330-995-5500
sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada
Attention: Main Finished Goods Location

McMaster-Carr Number
2510465-02

01/21/2009

Line	Description	Ordered	Shipped		A91
1	9560 A170 Nylon 6/6 Small-OD Flat Washer, 7/16" Screw Size, 1/2" ID, 11/16" OD, .028"-.034" Thickness, Packs of 100	1 Pack	1		2 - 623 - 02 04 - 05 A170 1 PK 1
2	9369 K88 Neoprene/Vinyl/Buna-N Foam Rubber Strip, Adhesive-Back, 1/4" Thick, 1" Width, 50' L Black	1 Each	1	✓	1 - 253 2
3	8353 74 Pneumatic Wheel with One-Piece Rim, 18" X 5.9", center Hub, 1-1/4" Axle, Roller Bearing, 1590#cap	20 Each	5		8 - 79 3
4	9875 217 Nylon T-Strainer, Clear Bowl, 3/4" NPT Female, 40 X 36 Mesh Screen Your Part Number: REPLACES 9875K117 (DISCONTINUED)	1 Each	1		1 - 238 4
5	9026 A164 Helical Insert Installation Tool, 3/8"-24 Internal Thread, Style A	1 Each	1	✓	2 - 136 5

Shipped separately from our Chicago warehouse on 01/21

3	8353 74 Pneumatic Wheel with One-Piece Rim, 18" X 5.9", center Hub, 1-1/4" Axle, Roller Bearing, 1590#cap	20 Each	15
---	---	------------	----

Dart Aerospace Ltd

Assembly
Area

91

Cycle

22

Shelf

152

Documents

4

SS-R-0707

EXP

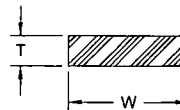
78 lbs
5 lines

FW1WBP29
01/21/2009
09:36/10:02
711

9002136027625



SPECIFICATION CONTROL DRAWING



D3802-X-YYY WINDOW SEAL WHERE YYY REPRESENTS LENGTH

DART P/N	SUPPLIER	SUPPLIER P/N	'T' THICKNESS	'W' WIDTH
D3802-1-YYY	McMASTER-CARR	93695K88	0.25	1.00

EG: 0.25" X 1.00" X 40" WINDOW SEAL = D3802-1-400

- NOTES:
- 1) MATERIAL: NEOPRENE/VINYL/BUNA-N FOAM RUBBER STRIP, ADHESIVE BACK
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: N/A

RELEASED
09/04/09

8	CHANGE TO 93695K88 PER FLAMMABILITY TEST RESULTS	MB	08.12.16
A	NEW ISSUE	MB	08.06.20
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN		DRAWING NO.	REV. B
CHECKED		D3802	SHEET 1 OF 1
MFG. APPR.		TITLE	SCALE
APPROVED		WINDOW SEAL	NTS
DE APPR.		DATE 08.12.16	
<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>			